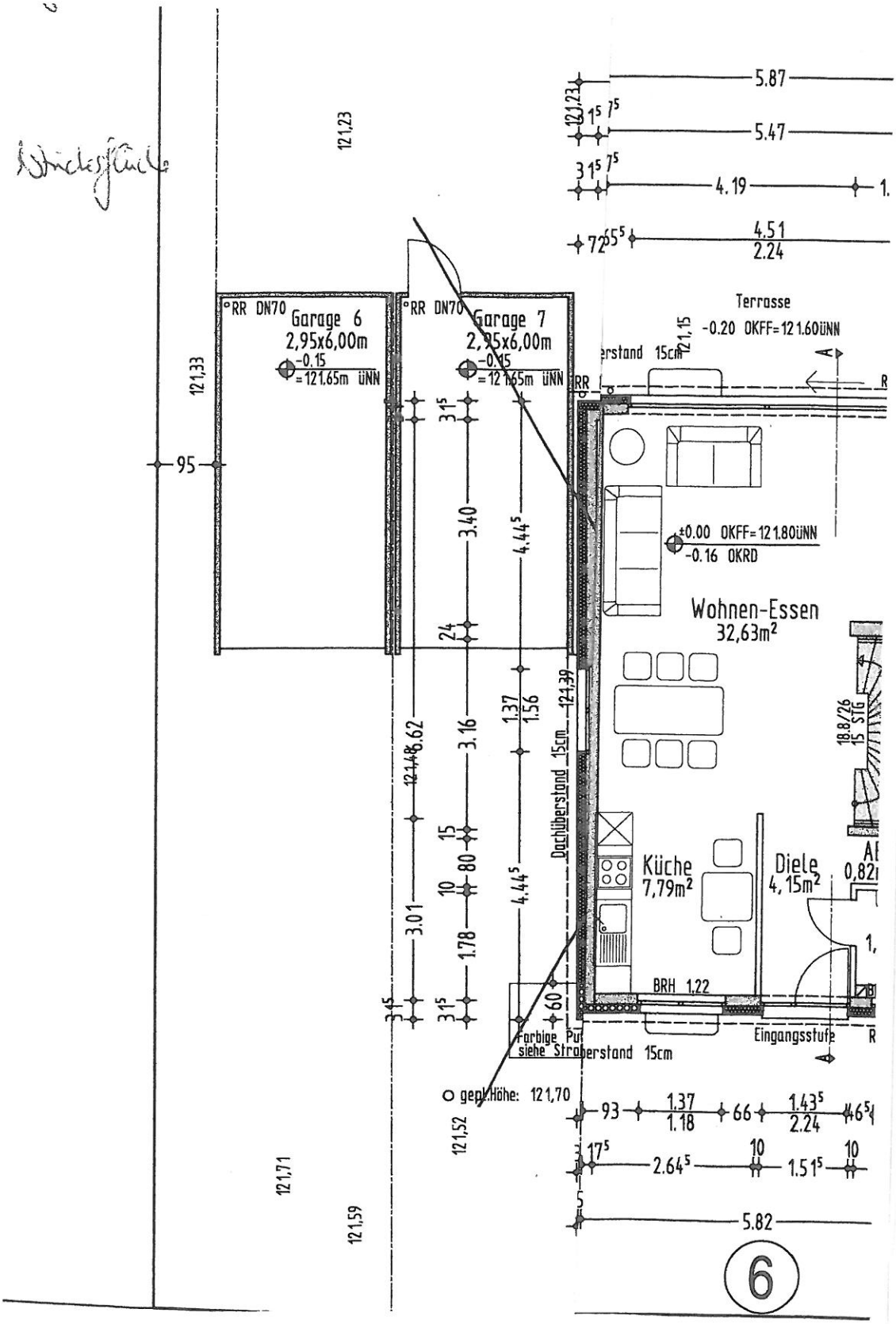Stückgrenze